

Buffing Wheels

Substrate	Recommended Surface Feet per Minute	Extreme Cut	Cut	Cut & Color	Color	Hi Color
Acrylic	6,000 - 8,000 sfpm		GXL		Color Bias	
Aluminum	7,000 - 9,000 sfpm	Bias Sisal	GXL		Color Bias	
Brass	7,000 - 9,000 sfpm	Bias Sisal	GXL		Color Bias	
Copper	7,000 - 9,000 sfpm	Cloth & Sisal	GXL		Color Bias	
Zinc	6,000 - 8,000 sfpm	Cloth & Sisal	GXL		Color Bias	
Steel	9,000 - 10,000 sfpm		Bias Sisal	Cloth & Sisal	GXL	Color Bias
Stainless	9,000 - 10,000 sfpm		Bias Sisal	Cloth & Sisal	GXL	Color Bias

Buffing Compounds

Substrate	Extreme Cut	Cut	Color
Acrylic		T-424OG	K-30
Aluminum	S-48	T-424OG	K-30
Brass	S-48	T-424OG	K-30
Copper	S-48	T-424OG	K-30
Zinc	S-48	T-424OG	K-30
Steel		S-48	K-30
Stainless		S-48	K-30